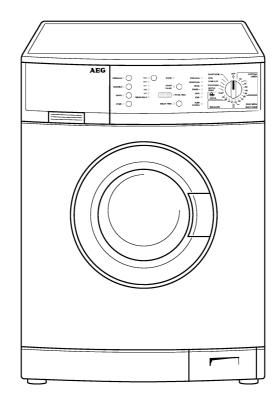
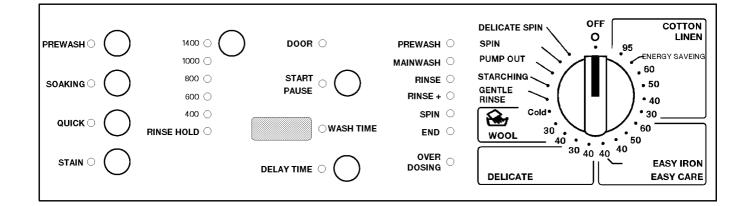
# Electrolux

## Technical Support Europe

## SERVICE MANUAL

## WASHING





(c) AEG Hausgeräte GmbH Muggenhoferstr. 135 D-90429 Nürnberg Germany	Publ.Nr.: <b>599 50 07-53/0</b> 685 GB	Frontloading Washing machines EWM 2000+
Fax +49 (0)911 323 1420		
TSE - N Ausgabe:01.2000 Edition: 01.2000	- 1 -	

## II. LAVAMAT 70030

#### 1. Operating elements / panel

- 1.1 One button Input philosophy
- 1.2 Programe selection switch

#### 2. Additional programes

- 2.1 Gentle spin
- 2.2 Spinning
- 2.3 FUCS fast unbalanced control system
- 2.3.1 Function of FUCS
- 2.4 Pumping
- 2.5 Starching
- 2.6 Delicate rinse

#### 3. Option buttons / Display

- 3.1 Prewash
- 3.2 Soaking
- 3.3 Quick
- 3.4 Stain
- 3.5 Alternating spin speed
- 3.6 Start brake button
- 3.7 Multidisplay
- 3.8 Electronic programe cycle display
- 3.9 The intellegent door lock
- 3.10 Door locking conditions

#### 4. Additional features

- 4.1 More water switch
- 4.1.2 Activating the extra rinse
- 4.1.3 Deactivating the extra rinse
- 4.2 Easy iron programe
- 4.3 Hand laundry programe

#### 5. Water intake system

- 5.1 Waterdistributer + Valve
- 5.2 Drawer
- 5.3 Water intake diagrames
- 5.4 Definition rinsing
- 5.4.1 The principle rinse technology
- 5.5 First rinse
- 5.6 Additional rinse
- 5.7 Second rinse
- 5.8 Softening rinse
- 5.9 Foam detection

## II. LAVAMAT 70030

#### 6. Cool down

#### 7. Aqua - Control - System

7.1 General Function

7.2 Floating switch

#### 8. The pressure sensor

8.1 Function of the pressure sensor

#### 9. Automatic foot

#### 10. Service - Program

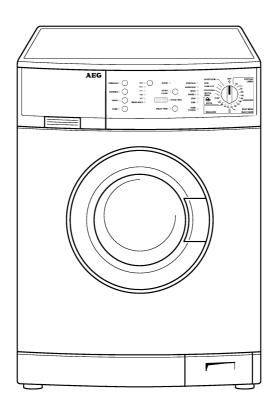
10.1 Activate Service - Program10.2 Fault indication in the multidisplay10.3 The configuration - Program

#### 11. Spinning profiles

- 11.1 For cotton linen 11.2 For easy care
- 11.3 For delicate
- 11.4 For handwasch

#### 12.Technic

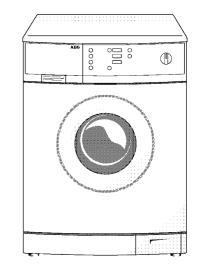
12.1 Wiring plan12.2 Circuit diagram12.3 Legend12.4 Function plans



## ÖKO\_LAVAMAT 70030 UPDATE Characteristics (features)

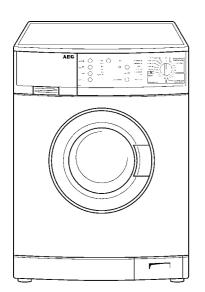
- Electronic machine
- Sensortronic foam detection
- Fast unbalance control system FUCS
- Motor is phase cutting controlled
- Jet System
- Carbon tube
- Updatefunction
- Maximal number of drum revolution 1600 1/min
- Handlaundry program
- Easy Iron
- Top class machines with automatic foot

## Machine classes



	Machine c	lass	PGS TYPE
Ι	ÖKO_LAVAMAT	80030	EWM3000 with Handlaundry and easy iron
II	ÖKO_LAVAMAT	70030	EWM 2000+ with Handlaundry and easy iron EWM 2000- with Handlaundry and easy iron
III	ÖKO_LAVAMAT	Wxx3x	Vs 70

Over view Range							
Machine class 97-98	80000	70000	60000	Wxxxx			
PGS - Type	EPW EPW+ EPW++	EAC EAC+ ; EAC- EAC++ ; EAC	H200 V H200 E H200 V+ H200 E+	ZD ZAD ZD+ ZAD+			
		Ы И	$\bowtie$				
Machine class 99	80030	70030		W1030			
		Ľ	R				
PGS - Type	EWM3000 (mirrored)	EWM 2000+	EWM 2000-	VS 70			



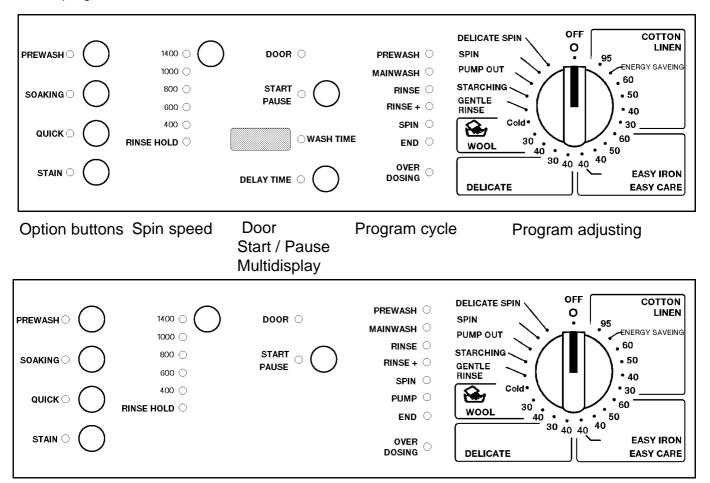
## Indication of several models

_	dig	gits					
Х	Х	Х	Х	Х			
⇒	⇒	↓	⇒	↓	⇒	Sales kind	0 = Linie 2 = Otto 3 = Special Netherland sales kind 4 = Special Netherland sales kind 6 = Saphir 8 = Carat 9 = Exclusiv
↓	⇒	⇒	⇒		⇒	Design and equipment	0 = convex 1 = with hot water connection 2 = Range 98 z.B. 80020 ; 70020 3 = Range 99 z.B. 80030 ; 70030 5 = flat door glass 6 = flat door
⇒	⇒	⇒			⇒	Order of rank	<ul> <li>8 = illuminated from behind</li> <li>7 = Basic machine with Aqua - Control</li> <li>6 = Basic machine without Aqua - Control</li> <li>5 = without preselected start time</li> <li>4 = Flange valve with Aqua - Control</li> <li>3 = with flange valve</li> </ul>
↓	⇒				⇒	Spinspeed 1/min	8 = 1800 6 = 1600 5 = 1500 4 = 1400 3 = 1300 2 = 1200 1 = 1100 $0 \le 1000$
⇒					⇒	Appliance class Appliance group	8 = 80000 7 = 70000 6 = 60000 5 = 50000 ; Wxxxx 4 = Toploader high 3 = 30000 ; Wxxxx 2 = Toploader low 1 = Washer dryer

## 1. Operating elements / panel

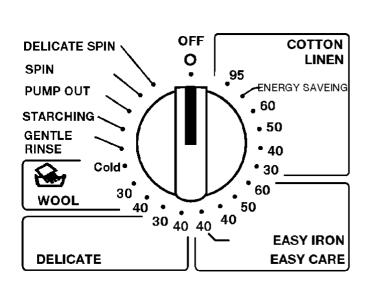
## 1.1 One button - Input philosophy

Every washing programe with its temperature can be adjusted with the programe selection switch.



Variants without multidisplay have 8 LED's in the program cycle display. The LED "Pump" is added. The reason is, 8 LED's are needed for the customer service test program.

#### 1.2 Programe selection switch



- 15 basic programes
  - 4 program blocks
    - Cotton / Linen
      - Energy saving
    - Easy care
      - Easy Iron
    - Delicate wash
    - Handlaundry program / Wool
- 5 additional programes
- On / Off switch integrated in programe selector
- Quick programe correction possible

## 2. Additional programes

#### 2.1 Gentle spin

Select with programe selection switch Programe time 4 min.; speed 600 1/min "Gentle spin": (IMP\_C0 Page 34) same as delicate spin at 700 1/min

### 2.2 Spinning

Select with programe selection switch Programe time 8 min.; speed maximum "Spinning": (IMPCF\_01\_AC Page 33) same as cotton / linen final spin

## 2.3 Fast unbalanced control system FUCS

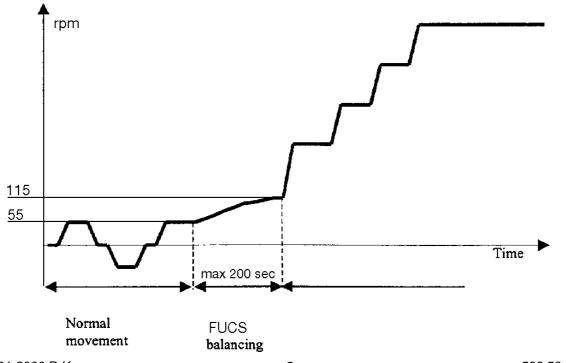
Common function:

The unbalanced load measurement has 3 phases. These phases have different durations and unbalanced load limits.

The value of the unbalanced load is calculated every 160 ms. After this the unbalanced load is compared with the fixed limits in order to decide whether the drum speed is increased or decreased by 2 rpm.

The FUCS measuring phase starts at 55 rpm and ends in the ideal case at 115 rpm.



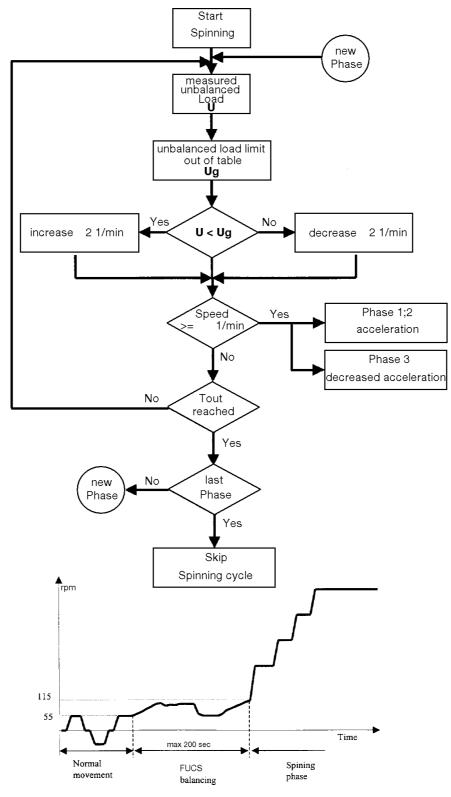


## 2. Additional programes

## 2.3.1 Function of FUCS

Duration and limit table:

Phase	Speed start	Speed end	Time (duration)	Unbalanced load limits
1	55 1/min	115 1/min	from 0 to 200 sec Time out 1	1,280
2	55 1/min	115 1/min	from 0 to 140 sec from 140 to 155 sec from 155 to 170 sec from 170 to 200 sec Time out 2	1,280 1,760 2,240 2,720
3	55 1/min	85 1/min	from 0 to 60 sec Time out 3	5,440



TSE-N 01.2000 R.K.

## 2. Additional programes

### 2.4 Pumping

Select with programe selection switch position "Pumping" Programe time 3 min.

Pumping until switching point of the pressure switch (Foam level) additional 120 sec. fixed pumping time

#### 2.5 Starching

Select with programe selection switch position "Starching" Programe time 23 min. maximum spin speed

It's the same rinse as the 3. rinse from cotton linen

- It's a traditionell rinse
- $\ensuremath{\,^{\ensuremath{\ensuremath{^{\ensuremath{^{\ensuremath{\mathbb{C}}}}}}$  Filling over softener chamber ( RII\_level) about 13L with 5 Kg
- Movement N\_MOV 8sec off 8 sec on 55 1/min
- Without recirculation pump

Final spin cotton/linen ( IMPCF\_01\_AC Page 33 )

#### 2.6 Delicate rinse

Select with programe selection switch position "Delicate rinse"

It's the same as 3 rinsing cycles from delicate wash

Programe time 20 min.

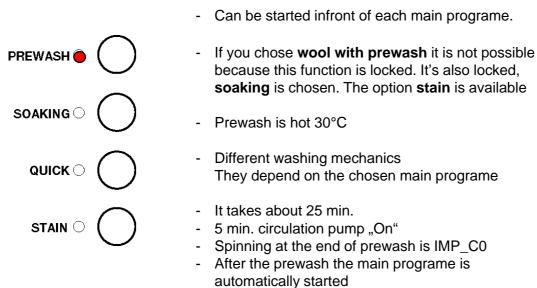
- @ All rinses are traditionell
- First two rinses filling over bleaching chamber (High\_level) about 13L with 2,5 Kg The last rinse uses the softener chamber

Movement D\_MOV 12sec off 4 sec on 55 1/min

Final spin delicate (IMP7 Page 35)

## 3. Option buttons / display

#### 3.1 Prewash



# **3. Option buttons / display**3.2 Soaking

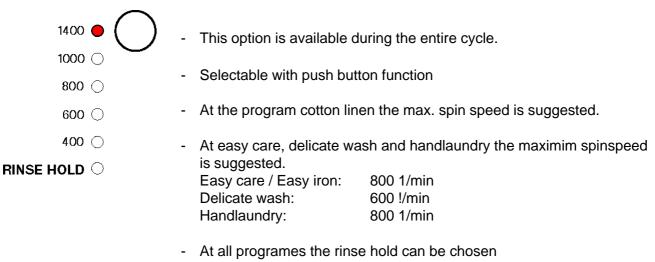
<b>PREWASH</b> 〇	$\bigcirc$	-	No prewash can be chosen
	$\bigcirc$	-	for dried, encrusted stains
SOAKING <b>-</b>	$\bigcirc$	-	If you chose handlaundry with soaking it is not possible because this funktion is locked
QUICK ()	$\bigcirc$	-	soaking with a temperature max. 30°C possible
		-	Different washmechanics. They depend on the chosen
STAIN $\bigcirc$	$\bigcirc$	-	main programe such as <b>cotton</b> , <b>easy care and delicate</b> Programe time ca. 25min. plus heating step till soaking stop (Stoptime: 0,5 h.) Soaking time (Stoptime) can be adjusted with the pre-select starting time (Stoptime overall: 0,5 / 1,5 / 2,5 and so on in 1h steps)
		-	After start the selected soaking time is added to the program time and it's then shown in minutes.
		-	14 min: Movement D_MOV 12sec off 4 sec on 55 1/min and heating After heating gentle movement PWL1_MOV 40 sec off 1 sec on 35 1/min
		-	shortest possible soaking time ca. 50 minutes
		-	after the soaking, pump out is executed and the programe continues with the main programe
3.3 Quick			
PREWASH	$\bigcirc$	-	This option is available during the entire cycle.
	$\bigcirc$	-	For the programes cotton load 3,5 kg, easy care load 2,5 kg and delicate 2,5 kg.
<b>SOAKING</b> ()	$\bigcirc$		
	$\bigcirc$	-	It doesn't work with the option stain or energy saving.
QUICK 🛑	$\bigcirc$	-	Shorter washing time
STAIN $\bigcirc$	$\bigcirc$	-	It reduces the amount of rinses by one.
	$\bigcirc$	-	It increases the water levels of the rinse cycles.
		-	It's not available for the handwash, enrgy saveing and stain program

## 3. Option buttons / display

#### 3.4 Stain

	<ul> <li>Available for cotton, easy care and delicate with a chosen temperature greater or equal the 40°</li> </ul>
$\bigcirc$	- Load spot powder into the stain compartment of the drawer
SOAKING	- Spot powder intake after the 40° bio phase
QUICK 🔿	- Program time extention of 10 min.
$\bigcirc$	- Not working in combination with the quick and intensive options
STAIN 🗣 🔵	- Also working with handlaundry program

3.5 Alternating spin speed



- The intermediate spin speed is decreased the same way as the final spin.

Only in cotton linen programes, the kind of rinses is adapted to the chosen spin speed.

Intermediate spin 1/min	1 rinse	2 rinse	Last rinse
< 850	TR2	TR2	TR2
900 - 1150	TE	TE	TR2
1200 - 1600	TE	TE	TE

**TR2:** Traditional rinses high level

TE: Vitual rinses (Total exchange)

## 3. Option buttons / display

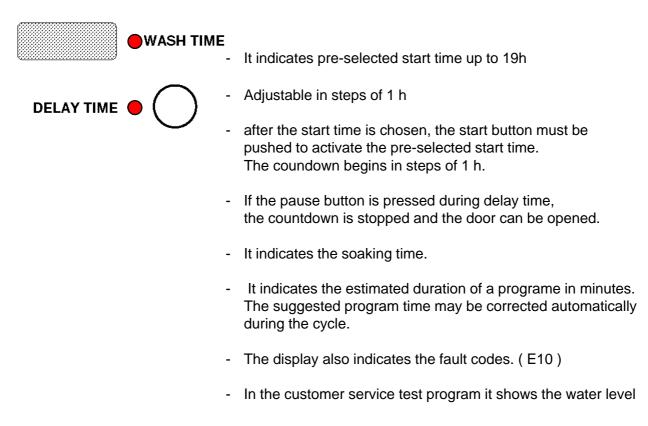
#### 3.6 Start / Pause

DOOR O



- It starts the machine after the options and the desired cycle is selected.
- Pressing the start / Pause button during a cycle, the program stops and the start/pause LED blinks. The locking condition decides, if the machine can be opened. The door LED illuminates according to the locking conditions.
- If the cycle is paused it's possible to add or eliminate the extra rinse before it's executed.
   The spin speed can be alternated until the final spin has been performed.
  - $\Rightarrow$  During the breaktime the change of the programe isn't possible.
- To continue the cycle it's necessary to press the start / pause button again.
- If you turn the selection switch during the programe the machine continues with the previous started programe.

### 3.7 Multidisplay



## 3. Option buttons / display

#### 3.8 Electronik cycle display

PREWASH	0 -	indicates the selected programe steps
MAINWASH	-	indicates the actual steps during the programe
RINSE	-	indicates the end of programe
RINSE +	0 -	indicates at the end of programe "Overdosage" that means to much detergent is used. The LED is only illuminated if
SPIN		foam is detected during the first intermidiate spin. Its active in all programes.
END	· -	indicates fault codes
OVER DOSING	0	

- 3.9 The intelligent doorlock
  - This is a magneto dynamic doorlock
  - You have to open the door with the handle, which is not depending on the power source.
  - Emergency opening with the knob on the base panel.

Before start- door is open	Green Red "blinking"	Door is open Start button is pressed, while the door is open. Until E40 is shown.
Before start – door closed	Grenn	Door can be opened with the handle
After start – door closed	Green	Door will be locked and LED stays green
After the end of program	Green	Door is unlocked and can be opened with the handle.
	Green	Door is open
During the program cycle	Off	Door is locked due to level and temperature

#### 3.10 Door locking conditions

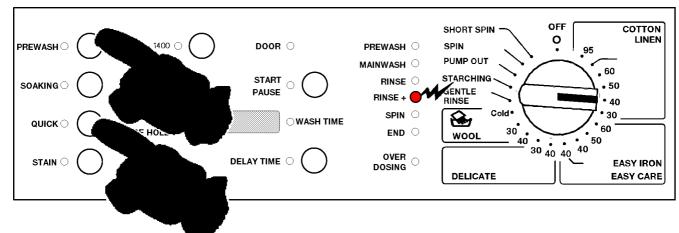
If the door is closed and the machine started, the door is locked in any case. If you push the break button the locking condition decide, if the machine can be opened. The LED illuminates according to the locking conditions.

- 1. Niveau
- 2. water temperature  $\geq$  60°C
- 3. Drum speed
- 4. Broken tacho generator

## 4. Additional features

#### 4.1 More water switch

The function of the more water switch must now be programmed with the in/output electronic . This has to be done before a programe is started. The extra rinse will be inserted in all programes except wool. The cool down setting is not available it's excecuted, if the chosen temperature is > 60°C in a cotton linen program.

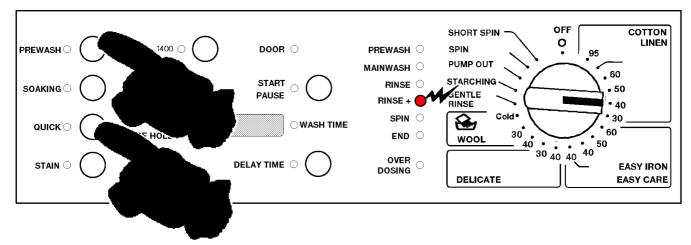


### 4.1.2 Activating the extra rinse

Activating during the set up phase:

- Keep the buttons prewash and quick pressed for 2 sec.
- The LED **Rinse+** is permanetly illuminated as confirmation
- The extra rinse is memorized until it's deactivated.

## 4.1.3 Deactivating the extra rinse



Activating during the set up phase:

- Keep the buttons prewash and quick pressed for 2 sec.
- The LED Rinse+ is off as confirmation

PREWASH 〇	$\bigcirc$	1400 () 1000 ()	DOOR ()	prewash O	DELICATE SPIN SPIN PUMP OUT
SOAKING	$\bigcirc$	800 ()	$\frac{START}{PAUSE} \bigcirc \bigcirc$	RINSE 〇 RINSE + 〇	STARCHING GENTLE RINSE
QUICK	$\bigcirc$	400 〇 RINSE HOLD 〇	○ WASH TIME	SPIN O END O	
STAIN O	$\bigcirc$			OVER O DOSING	DELICATE

- You can find the programe easy iron in the programe block easy care.
- Temperature 40°C; Load 1Kg
- The mainwash is the same as by easy care, The movement of the motor is 2 minutes extended
- The rinse cycles are the same as by easy care No intermidiate spin
- Automatic cool down about 8L
- Final spin as in the programe easy care (short variomatic)
- Additional options: quick, prewash, soaking, stain, extra rinse

#### 4.3 The hand-laundry programme

Every piece of laundry with the sign " only suited for hand-laundry " can now be washed with the appliance.

The machine wash has an advantage regarding the hand wash. This proves an expert's report of the Wfk-Institute.



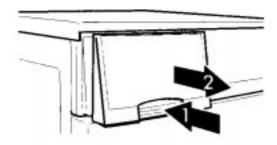
- $\ensuremath{\mathfrak{C}}$  the laundry is less felted  $\Rightarrow$  The surface is more even and fleecy
- less bleaching of colours
- @ less formation of crease

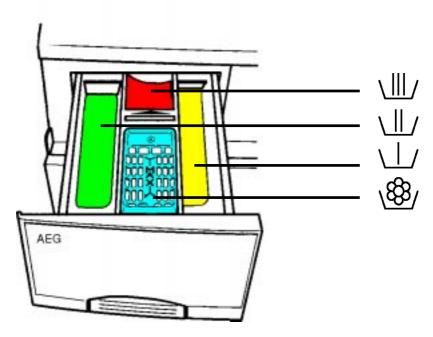


## 5. Water intake system

#### 5.1 Waterdistributer + Valve

- 4 Way Waterdistributer mechanically moved
  - 3 Valves
- 5.2 Drawer







Compartment for **prewash** powder/**soaking** powder or **water softener** Will be taken in at the very beginning of the program **Active valve: S1** 



Compartment for the **main wash** powder. Will be taken in at the beginning of the main wash. If you like to use water softener and the right compartment is filled with prewash or soaking powder, add the water softener to the washing powder. **Active valve: S2** 



Compartment for the **spot** powder The intake is delayed during the main wash. **Active valve: S15** 

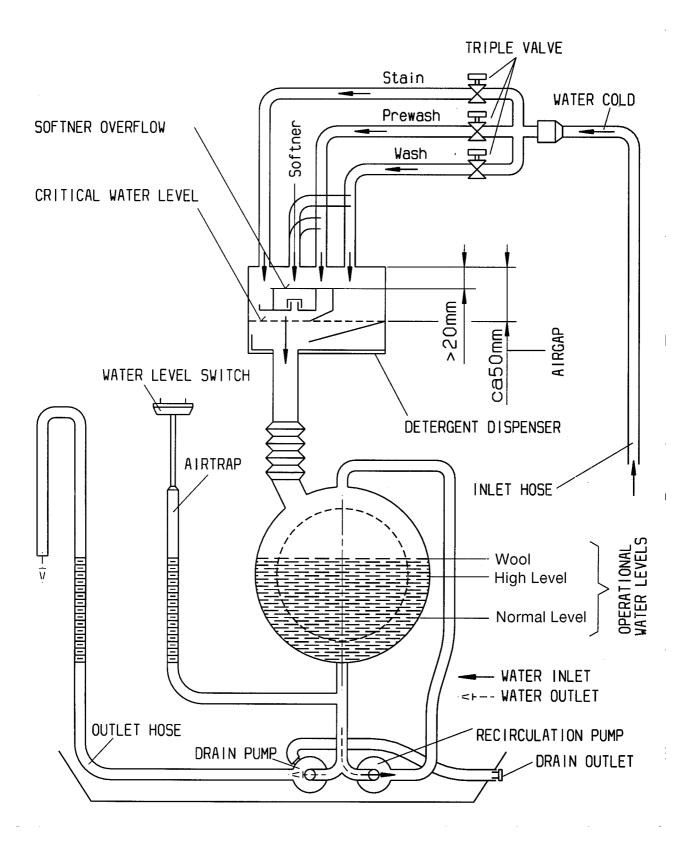


Compartment for the **liquid softener** or **starching powder** Intake at the last rinse. Caution: Fill the compartment to the mark maximum.

Dilute high viscidity fluids. Active valves: S1+S2

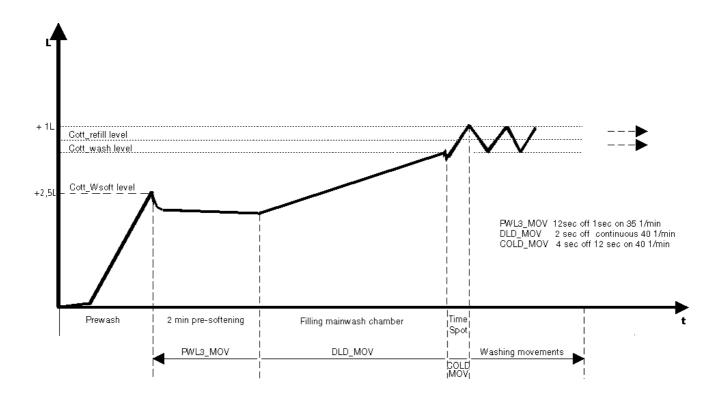
#### 5.3.1 Water scheme

- 4 detergent chambers; recirculation pump and drain pump
- 4 Way Waterdistributer mechanically moved
- 3 Valves



## 5.3 Water intake diagrames

5.3.1 Water intake diagram cotton linen without any options chosen.



Waterintake depends on the kind of laundry and the soakingability! No Fuzzy logic measurements in this machine.

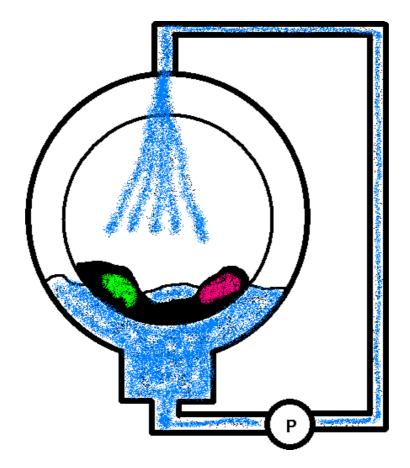
## <u>SPMFF</u>

Rinse with free water

The machine excecutes a maximum of 4 rinses

This rinse techcnology has no disadvantage, because the recirculation system guaranties the rinse result.

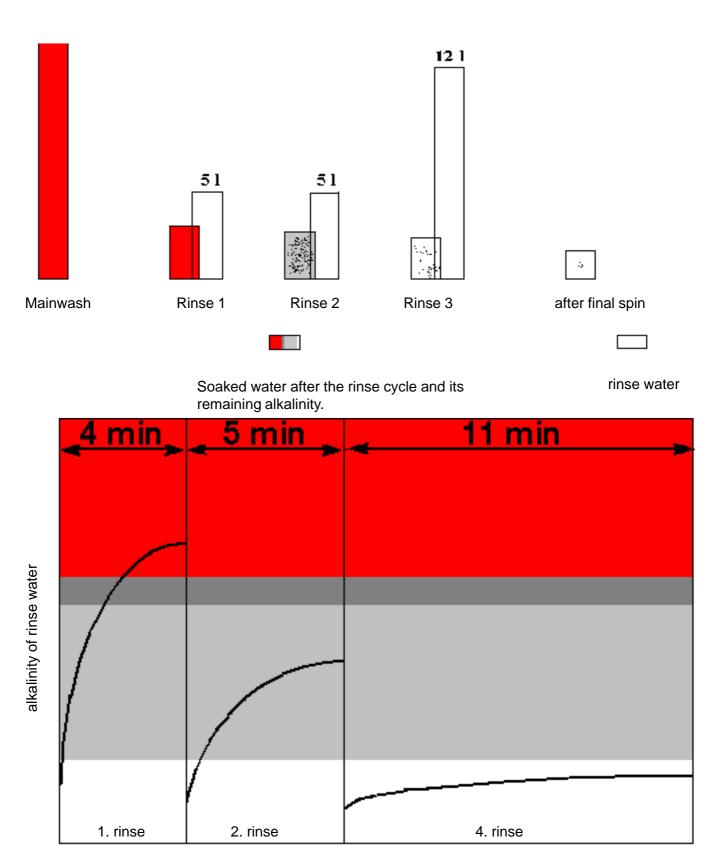
The last range of washing machines had the same amount of water and needed therfore more rinse cycles (SPOFF), because the free water couldn't be used.



## 5.4 Definition rinsing

## 5.4.1 The principle rinse technology

Gradual increasing of the water used at the rinse cycle and the intermidiate spin.

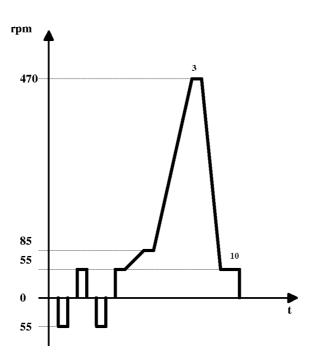


Gradual increasing the duration of the rinsing cycle. The saturation of the rinse water is reached.

## 5.5 First rinse

#### a) Cotton / linen virtual rinse:

- $\Rightarrow$  filling up to TAB\_ rinse level (bleach chamber) about 9L if load 5 kg depending on pressure sensor (Soakingability and load)
- $\Rightarrow$  circulation pump on
- $\Rightarrow$  movement E\_MOV 3 sec off 10 sec on 55 1/min movement E1\_MOV 4 sec off 12 sec on 75 1/min
- $\Rightarrow$  If the pressure sensor detects a level below the TAB\_rinse level, following steps are excecuted:
- 1. Spinning with a spin speed of 470 1/min without draining
- 2. Movement for a time of 5 sec in one direction 55 1/min without recirculation
- 3. Movement for a time of 5 sec with recirculation These steps can be repeated up to 5 times.



### **IMP400**

#### b) Easy care traditionell rinse:

- ⇒ Filling up to High\_level (bleach chamber) about 12L if load 2,5 kg and recirculation pump is on. Depending on pressure sensor. (Soakingability and load)
- $\Rightarrow$  movement N\_MOV 8 sec off 8 sec on 55 1/min

#### c) Delicate wash traditionell rinse:

- $\Rightarrow$  Filling up to High\_level (bleach chamber) about 12L if load 2,5 kg Depending on pressure sensor. (Soakingability and load)
- $\Rightarrow$  Recirculation pump is off.
- $\Rightarrow$  movement D\_MOV 12 sec off 4 sec on 55 1/min

#### d) Wool Handlaundry:

- $\Rightarrow$  Filling up to high level (bleach chamber) about 14L if load 2 kg
- without recirculation pump.Depending on pressure sensor.(Soakingability and load) ⇒ movement PWL4\_MOV 57 sec off 1 sec on 35 1/min

#### 5.6 Additional rinse

#### a) Cotton / linen, easy care and delicate traditionell rinse:

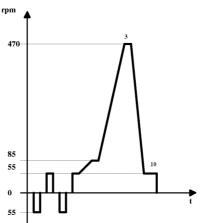
- Filling over bleaching chamber (RII\_level) about. 13L with 5 Kg
- The Movement D\_MOV 12sec off 4 sec on 55 1/min
- The Without recirculation pump

#### 5.7 Second rinse

#### a) Cotton / linen virtual rinse:

- $\Rightarrow$  filling up to TAB\_ rinse level (bleach chamber) about 9L if load 5 kg depending on pressure sensor (Soakingability and load)
- $\Rightarrow$  circulation pump on
- $\Rightarrow$  movement E\_MOV 3 sec off 10 sec on 55 1/min movement E1\_MOV 4 sec off 12 sec on 75 1/min
- $\Rightarrow$  If the pressure sensor detects a level below the TAB\_rinse level, following steps are excecuted:
- 1. Spinning with a spin speed of 470 1/min without draining
- 2. Movement for a time of 5 sec in one direction 55 1/min without recirculation
- 3. Movement for a time of 5 sec with recirculation These steps can be repeated up to 5 times.





#### b) Easy care traditionell rinse:

- ⇒ Filling up to High\_level (bleach chamber) about 12L if load 2,5 kg and recirculation pump is on. Depending on pressure sensor. (Soakingability and load)
- $\Rightarrow$  movement N\_MOV 8 sec off 8 sec on 55 1/min

#### c) Delicate wash traditionell rinse:

- $\Rightarrow$  Filling up to High\_level (bleach chamber) about 12L if load 2,5 kg Depending on pressure sensor. (Soakingability and load)
- $\Rightarrow$  Recirculation pump is off.
- $\Rightarrow$  movement D\_MOV 12 sec off 4 sec on 55 1/min

#### d) Wool Handlaundry:

- $\Rightarrow$  Filling up to high level (bleach chamber) about 14L if load 2 kg
- without recirculation pump.Depending on pressure sensor.(Soakingability and load)  $\Rightarrow$  movement PWL4\_MOV 57 sec off 1 sec on 35 1/min

### 5.8 Softening rinse

#### a) Cotton / linen traditionell rinse:

- Filling over softener chamber (RII\_level) about 13L if load 5 Kg Depending on pressure sensor. (Soakingability and load)
- Movement N\_MOV 8sec off 8 sec on 55 1/min
- The Without recirculation pump

#### b) Easy care traditionell rinse:

 ⇒ Filling up to High\_level (softener chamber) about 12L if load 2,5 kg and recirculation pump is on. Depending on pressure sensor (Soakingability and load).
 ⇒ movement N MOV 8 sec off 8 sec on 55 1/min

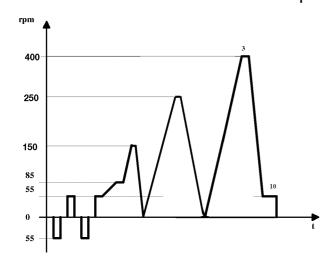
#### c) Delicate wash traditionell rinse:

- $\Rightarrow$  Filling up to High\_level (bleach chamber) about 12L if load 2,5 kg Depending on pressure sensor (Soakingability and load).
- $\Rightarrow$  Recirculation pump is off.
- $\Rightarrow$  movement D\_MOV 12 sec off 4 sec on 55 1/min

#### c) Wool Handlaundry:

- $\Rightarrow$  Filling up to high level (softener chamber) max. 14L if load 2 kg
- with recirculation pump on. Depending on pressure sensor (Soakingability and load).  $\Rightarrow$  movement PWL4\_MOV 57 sec off 1 sec on 35 1/min

### 5.9 Foam detection and anti foam phase



The anti foam phase depends on the temperature of the chosen program. The movement is excecuted after the mainwash.

At the programes cotton linen and easy care:.

#### a) Temperature < 45°C

Complete movement

- b) <u>Temperature > 45°C</u>
  - Movement without reversing

Pressure sensor does the foam detection. The spinning cycle will be interrupted.

6. Cool down

Cool down is depending on temperature and chosen program.

a) Cotton / linen

Filling about 3 L if temperature > 67°C

## **b)** Easy care and easy iron Filling about 8 L generally in that program

#### c) Delicate wash and wool

The General without cool down

## 7. Aqua Control System

#### 7.1 General construction

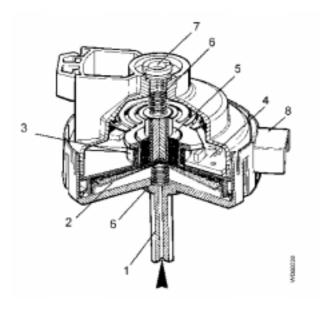
- Safty hose with a "normal" pressure hose inside, without integrated electrical connection between the machine and the water tab valve.
- Hose system is all around closed and watertight
- At the water tab is a "mechanic" safty valve without electric connection
- The hose is connected at the water inlet valve
- In case of a fault, that means the inner hose is leaking, a sponge as a part of the mechanic safty valve expands and closes the valve at the water tab.
- The water inlet valve with a flow regulator is positioned in the machine.
- There is no need for for special AC water distributer or valves.



## 7.2 Floating switch

#### Floating switch f16 with 2 alternating contacts:

- Switches on the pump The Pump has direct voltage.
- *Electronic regognizes the opened pump contact and therefore the AC- case.*
- The fault code "EF0" is shown.
- This position the programe stops.
- If the floarting switch switches back, the machine stops pumping.
   If you switch off the machine and start it again, the programe will start from the beginning.



- Air inlet
- Membrane
- Coil

1

2

3

4

5

6

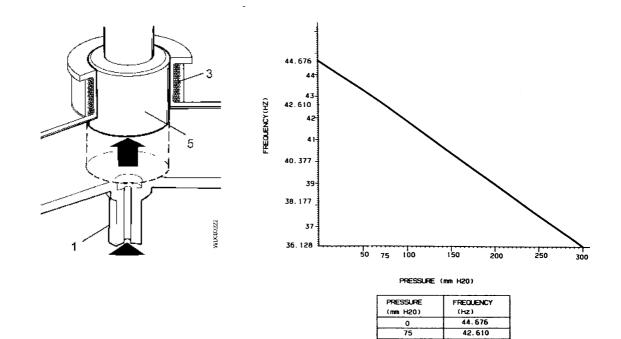
7

8

- Oscillator (Elektronic)
- Magnetic ring
- Spring
- Screw to adjust
- Connector

#### 8.1 Function of the analog sensor

- 1 Over the air inlet the water pressure moves the membrane.
- 2 The membrane moves the magnetic ring (5) into the coil (3). Then the oscillator puts an other frequency on the main electronic. The water level is recognized.



#### **Automatic foot** 9.

The automatic foot is a kind of shock absorber. The machine stands on three fixed points ( The usal adjustable feet ). The adjustable range of the automatic foot is about 11 mm.

- It is not necessary to adjust the feet anymore.
- The machine allways stands nicely.



42.610

36.128

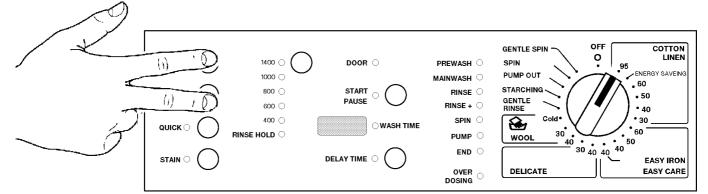
300

599 50 07-53/0

## 10. Service - Program

#### 10.1 Activate Service - Program

- $\Rightarrow$  Switch the machine off.
- ⇒ Keep the prewash and soaking button depressed and turn the rotary switch to the position cotton linen 95°C.
- ⇒ Keep the prewash and soaking button depressed until the LED's are illuminated.



Position of the rotary Butt switch		Button	Test function		
Off	Off		Off		
01	Cotton linen 95°C	Prewash Soaking	<ul> <li>Start of the customer service test program</li> <li>LED - Test</li> <li>LEDs are step by step illuminated.</li> <li>If you press a button the according LED is on. and the according binary code is shown in the display</li> </ul>		
20	Delicate spin		Activates the configuration program		
19	Spin		Shows the fault code (Display + program duration LEDs)		
02	Energy saving		<b>Water channel mainwash</b> Water intake up to savety level fS Time max. 10 min Valve mainwash	η	
03	Cotton linen 60°C		<b>Water channel prewash</b> Water intake up to savety level fS Time max. 10 min Valve prewash	┥	Water level in mm shown in the display
04	Cotton linen 50°C		<b>Water channel softener</b> Water intake up to savety level fS Time max. 10 min Valve mainwash and Prewash	Η	Water level in mm show the display
05	Cotton linen 40°C		<b>Water channel spots</b> Water intake up to savety level fS Time max. 10 min	μ	
06	Cotton linen 30°C		Valve spots or hotwater Heating and circulation pump Heating up to 90°C Time max. 10 min Water intake over mainwash chamber		Temperature in °C shown in the display
07	Easy care 60°C		Tub leakage test Water intake over mainwash chamber up to 150 mm Motor rotation 250 1/min		
08	Easy care 50°C		<b>Draining and spinning</b> Draining Spinning up to maximium spin speed, if level < fSch		Drum speed shown in the display; x 10

#### **Clear the fault memory**

➡ To clear the fault memory access the configuration program. Press the **"prewash**" and the **"soaking**" button at the same time until the LED's are blinking.

# Service - Programm Fault indication in the multidisplay.

Fault	code	Type of fault	Program knob	Remedy	Ala Co	
-			Position			
Customer	Register					
E 1 0	E11	Water tap closed Valve does not open / interruption Valve flow rate to low Air trap system leaking	Energy saveing Cotton linen 60°C Cotton linen 40°C Cotton linen 30°C	Open tap Change the valve Clean filter Replace air trap	0	S
E 2 0	E21	Pump blocked / not working Pump interrupted Reduced pump output rate Pressure sensor defect Pressure switch defect	Easy care 50°C	Remove foreign object Replace pump Check draining system Replace pressure sensor Replace pressure switch	0	S
	E31	Pressure sensor defect Frequency of the pressure sensor out of limit Cable interrupted	Easy care 50°C Easy care 50°C	Replace pressure sensor Replace cable	1	A
	E32	Calibration problems pressure sensor After initial calibration the waterlevel not in between 0 - 66mm and antiboil level off		Open tap Change the valve Clean filter Replace air trap Replace pressure sensor	0	S
	E33	Incongruence between pressure sensor and antiboil level 1 Fault has to be for a time longer than 60 sec.		Replace pressure sensor Replace cable Replace air trap	1	A
	E34	Incongruence between pressure sensor and antiboil level 2 Fault has to be for a time longer than 60 sec.		Replace pressure sensor Replace cable Replace air trap	1	<b>A</b>
	E35	Safety level (Pressure sensor) Level has to be 300mm for For a time of more than 15 sec Drain pump will be activated Until level is below 120 mm	Easy care 50°C Easy care 60°C	Replace pressure sensor Replace cable Replace air trap	1	Α
	E36	Antiboil 1 sensing failure 1 Input voltage allways 0V		Change mainelectronic	1	Α
	E37	Antiboil 2 sensing failure Input voltage allways 0V or 5V		Change mainelectronic	1	Α
	E38	Airtrap blocked No pressure differences detected		Change airtrap Clean airtrap	1	A
	E41	Door lock defective Cable defective		Replace doorlock Replace cable	0	S
4 0	E42	Door lock defective Door is unlocked during the cycle Tout 15 sec Door is not unlocking at the end of cycle Tout 3 min		Replace doorlock Replace cable	0	S
ш.	E43	Door lock triac defective		Replace cable Change mainelectronic	0	S
	E44	Door lock sensing failure Inputvoltage allways 0V or 5V		Change mainelectronic	1	Α
	E45	Door lock triac sensing failure Inputvoltage allways 0V or 5V		Change mainelectronic	1	Α
	E51	Motortriac short circuit Motor cable short circuit	Easy care 50°C	Change mainelectronic Replace cable	1	Α
	E52	No signal from tachogenerator Motor blocked Motor cable defective	Easy care 50°C	Replace tachognerator Replace motor Replace cable	1	Α
	E53	Motor triac sensing failure Input voltage allways 0V or 5V		Change mainelectronic	1	Α
	E54	Motor relay defect		Change mainelectronic	1	Α
	E55	Motor circuit interrupted		Change motor Change cable	1	A

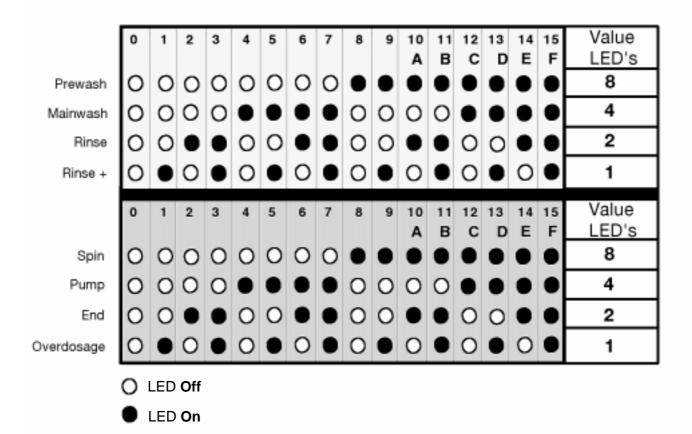
# Service - Programm Fault indication in the multidisplay.

Fault	code	Type of fault	Program knob Position	Remedy		ırm ide
Customer	Register					
	E61	Insufficient heating Maximum heating time expired NTC defective Heating element defective Connection heating element interrupted	Cotton linen 30°C	Replace NTC Replace heating element Replace cable	3	
	E62	Overheating: - Temperature greater 88°C for a time longer than 5 min - NTC defective - Cable defective		Replace NTC Replace heating element Replace cable	2	Α
	E66	Heating relay defective Incongruence between antiboil 2 and relay	Cotton linen 30°C	Replace pressure switch Replace cable	2	Α
	E71	NTC short circuit NTC interruption		Replace NTC	3	S
	E84	Recirculation pump sensoring failure. Input voltage allways 0V or 5V		Replace mainelectronic	1	Α
	E85	Recirculation pump defective Triac defective		Replace recirculation pump Replace mainelectronic	2	Α
0	E91	Interrupted communication between In/Output electronic and mainelectronic		Replace cable Replace mainelectronic Replace In/Output electronic		
6 Ш	E92	Incongruence between In/Output electronic and mainelectronic		In/Output electronic is incompatible with mainelectronic		
	E93	Configuration error		Wrong configuration of the machine	1	Α
	E94	Loss of cycle datas		Replace mainelectronic	1	Α
F 0	EF2	Overdosage		Advise the customer to use less detergent.	4	S
3	EF3	Aqua Control system activated Drain pump cable defective Drain pump interruption Floating swirch defective Isolation resistance of heating element to small < $70k\Omega$		Leakage in the machine Replace cable Replace drain pump Replace floating switch Change heating element	2	Α

	Composition alar	n codes	
	Alarm state		Reactivate the machine with
0	Program cycle interrupted.	S	Start Button
1	Program cycle interrupted. Door locked	Α	Off / On
2	Program cycle stopped. Drain pump is activated.		
3	Heating step is skipped		
4	Program continues Only shown in fault memory		

## 10. Service - Programm

- 10.2 Fault indication in the multidisplay.
  - Achines without multidisplay show the faultcodes with the program cycle LED's. In this case you have to take care about the values of the single LED's.



- ⇒ If fault E40 is shown the LED mainwash will be blinking.
- ⇒ If faultcode E93 is shown, **Prewash, Rinse+, End** und **Overdosage** blinks.

The faultcode contents following values:

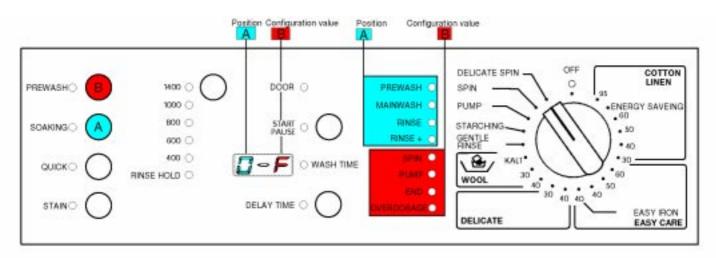
LED	Value
Prewash	8
Rinse+	1
Total	9
End	2
Overdosage	1
Total	3

The second secon

## 10. Service - Programm

10.3The configuration - Program

- 1. Activate service program
- 2. Turn the rotary switch clockwise to the position delicate spin.



If the mainelectronic has to be changed you have to configurate the spare part electronic A code with 16 digits has to be stored. This code sets the variante of the machine.

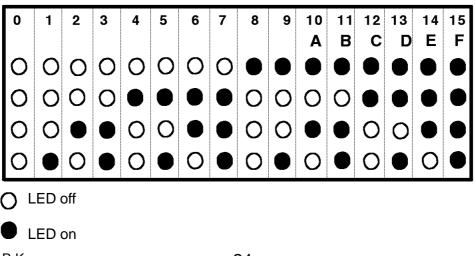
- Caution: Don't use the LED's to configurate if there is a multidisplay, because this variante has 7 LED's. Appliances without multidisplay have 8 LED's, which you then have to use to configurate the electronic board.
- A = The first digit of the display (if present), or the first 4 program duration LED's show the binary code of the position in which the value has to be stored.
   To check the several positions press the option button "Soaking".
- B = The last digit of the display (if present), or the last 4 program duration LED's show the configuration digit as binary code which has to be stored in the according position.
   To change the value press the "prewash" button.

#### Store the configuration code:

After the input of the configuration code, you have to store it in the memory. Press the **"prewash**" and the **"soaking**" button at the same time until the LED's are blinking.

#### Binary codes:

With this table you are able to convert the binary code, shown by the LED's, into the according number.



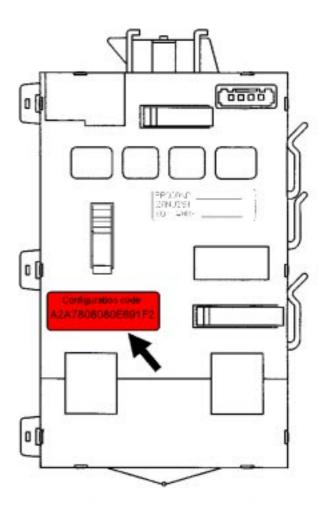
## 10. Service - Programm

10.3 The configuration program

#### Configuration code:

You can find the configuration code on a sticker, which is located on the electronic housing. Also in the spare part list the code is shown.

It is very important to remark this code on the new elctronic housing.



Reading the configuration code:

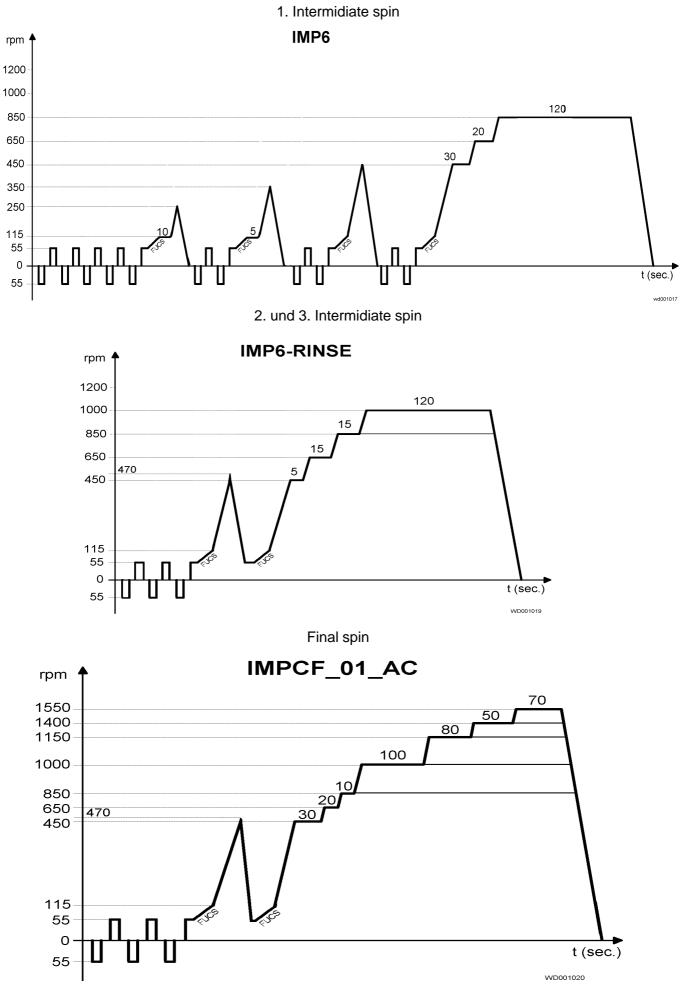
Examble Code: A2A7808080E691F2

Table of the illuminated LED's:

**Position:** ⇒ 2 3 4 5 6 7 8 9 10 11 12 13 14 15 1 0 F Α В С D Ε 00 000  $0 0 \bullet \bullet$ Ο  $\bullet \bullet \circ \circ \circ \circ \bullet$ 0 Ο 00  $\bullet \circ \circ \bullet \bullet \circ \circ \bullet$  $\bullet$   $\circ$ Ο  $\mathbf{O}$ O 0  $\mathbf{O} \bullet$  $\mathbf{O}$ 0 0 0 Ο  $\mathbf{O} \bullet$  $\mathbf{O} \bullet \mathbf{O}$ Ο O 0 O Ο  $\bullet$  0 0 0 0 0 0 Ο 00 Ο O 0000 00 Ο Ο 00 0 0 Ο О Ο Ο 0 0 0 Ο E F 2 8 0 8 0 8 0 6 2 7 9 1 Α Α configurationscode: ⇒ O LED off LED on

## 11. Spinning profiles

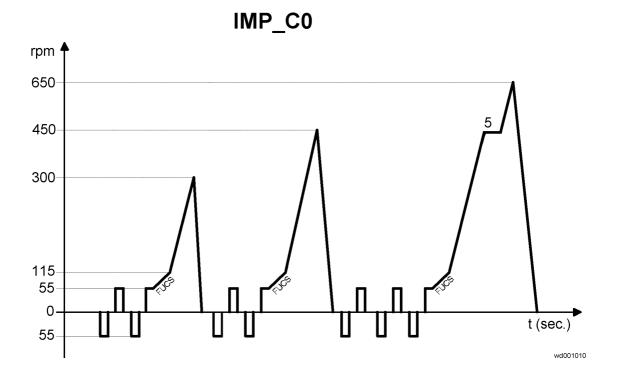
## 11.1 For the program cotton linen



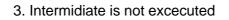
## 11. Spinning profiles

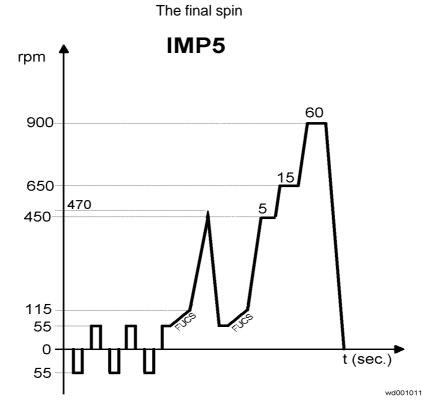
## 11.2 For the program easy care

1. Intermidiste spin is not excecuted



2. Intermidiate spin





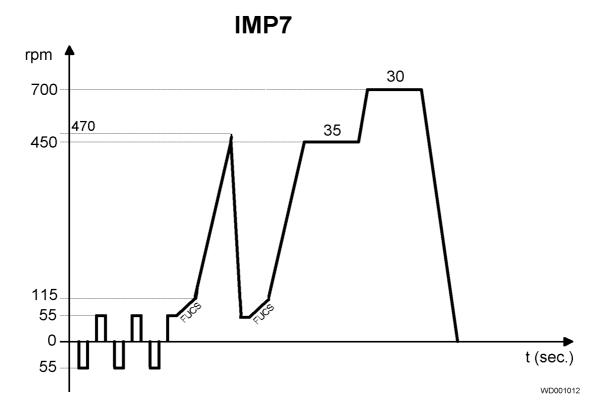
TSE-N 01.2000 R.K.

599 50 07-53/0

## 11. Spinning profiles

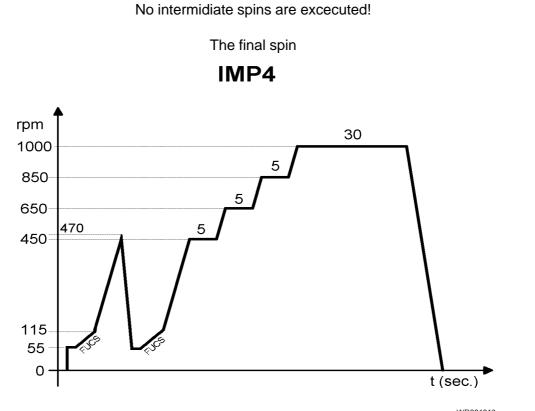
## 11.3 For the program delicate wash

No intermidiate spins are excecuted!



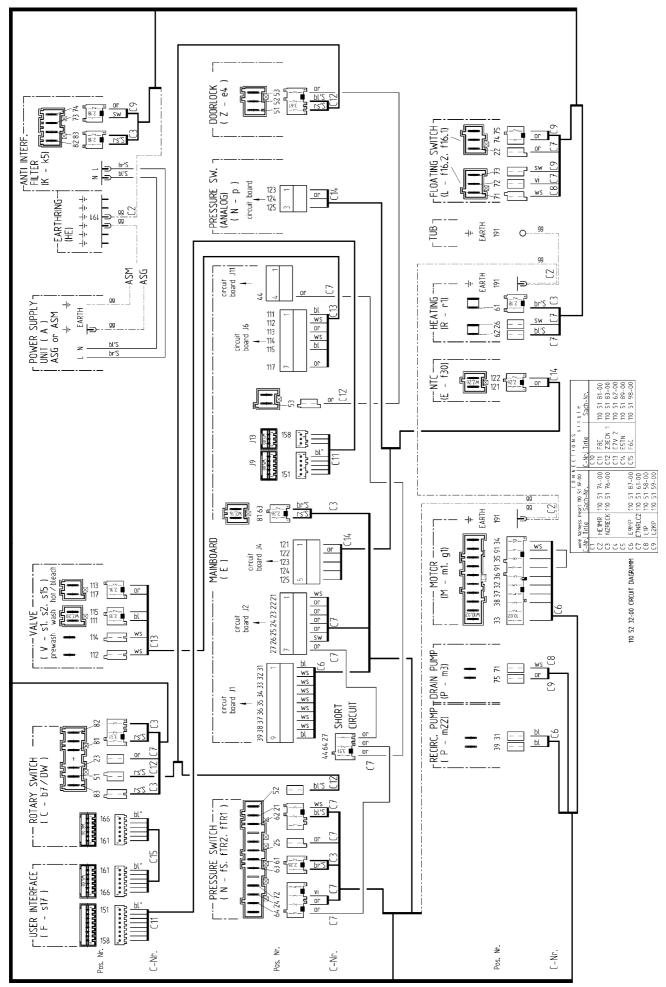
The final spin

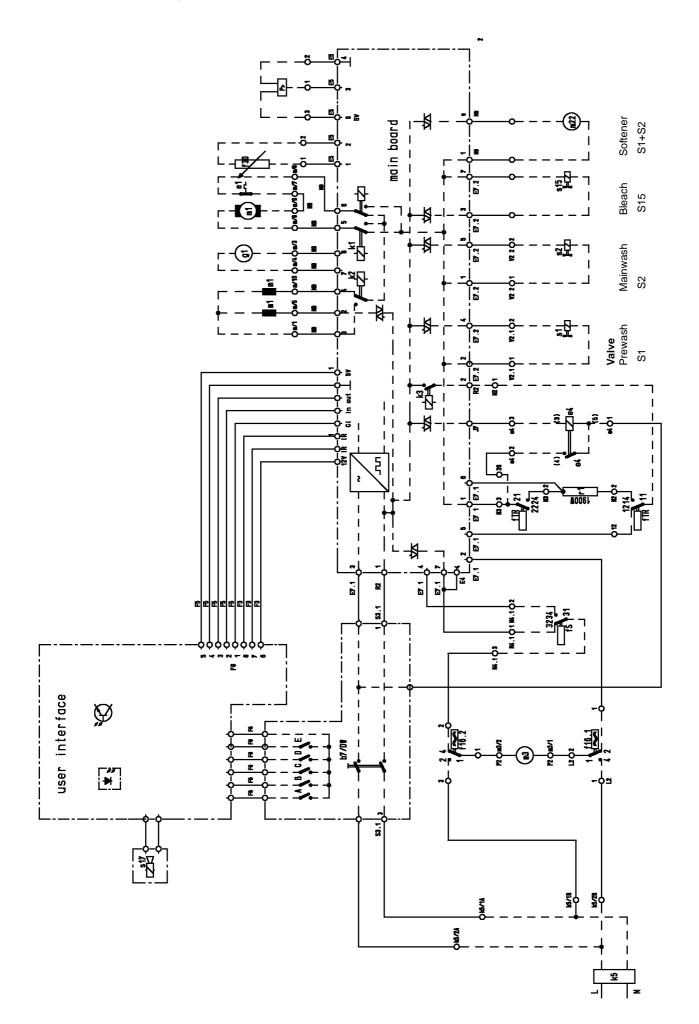
## 11.4 For the Handlaundry program



## 12. Technic

12.1 Wiring plan





Legende der Steuerung Legend for the wiring plan Légende pour Schéma des interconnexions

Kurzzeichen Short name	Bezeichnung Description	Bez. im Stromlaufplan Description in the wiring plan
A	Anschlußgehäuse connection housing Boîtier de raccordement	
С	Drehwahlschalter Selection switch Sélecteur rotatif	b7/DW
E	NTC - Fühler NTC sensor Senseur CTN	f30
E	<b>Elektronik</b> Main electronic Electronique	
F	Ein / Ausgabeelektronik In / Output electronic Déroulem. Progr.	S17
HE	<b>Haupterde</b> Main earth Terre centrale	
к	<b>Kondensator</b> Suppressor Condensateur	k5
L	Schwimmerschalter Floating switch Int. Flotteur	f16.1 ; f16.2
М	<b>Motor</b> motor moteur	m1
N	<b>Druckwächter</b> Pressure switch Pressostat	fs;fTR2;fTR1
N	<b>Drucksensor</b> Pressure sensor Pressostat analog	р
Р	<b>Zirkulationspumpe</b> Recirculation pump Pump circulation	m22
Р	<b>Pumpe</b> Pump Pompe	m3
R	<b>Heizung</b> Heating, Résistance	r1
v	<b>Ventil</b> valve valve	s1;s2;s15
Z	<b>Türverriegelung</b> Door lock Verrouillage de porte	e4

Legende des Stromlaufplanes Legend for the circuit diagram Légende pour Schéma de circuit

b7 / DW	Drehwahlschalter
577 D W	Selection switch
	Sélecteur rotatif
e4	
e4	Türverriegelung
	Door lock
_	Verrouillage de porte
E	Elektronik
	Main electronic
	Electronique
f16.1 f16.2	Schwimmerschalter
	Floating switch
	Int. Flotteur
f 30	NTC - Fühler
	NTC sensor
	Senseur NTC
fS	Sicherheits-Niveau
	Safety level
	Niveau de sécurité
fTR1 ; fTR2	
	Boil-dry protection
	Niveau sécurité séchage
g 1	
gı	Tachogenerator
	Tacho generator
	Générateur tachymétrique
k1	Drehrichtung
	direction of drum movement
	mouvement la Tambour
k2	mit / ohne Anzapfung (950 1/min / 650 1/min)
	tapping / complete field (950 1/min / 650 1/min)
	soutirage / champ intégral (950 1/min / 650 1/min)
k 5	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter
k 5	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor
k 5	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter
k 5 m 1	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor
	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor
	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein)
	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor
m 1	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement
m 1	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump
m 1	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange
m 1 m 3	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe
m 1 m 3	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump
m 1 m 3 m22	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation
m 1 m 3	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation Drucksensor
m 1 m 3 m22	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation Drucksensor Pressure sensor
m 1 m 3 m22 p	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation Drucksensor Pressure sensor Pressotat analog
m 1 m 3 m22	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation Drucksensor Pressure sensor Pressotat analog Heizstab
m 1 m 3 m22 p	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation Drucksensor Pressure sensor Pressotat analog Heizstab Heating element
m 1 m 3 m22 p	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation Drucksensor Pressure sensor Pressure sensor Pressotat analog Heizstab Heating element Résistance
m 1 m 3 m22 p	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation Drucksensor Pressure sensor Pressotat analog Heizstab Heating element Résistance Ventil
m 1 m 3 m22 p	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation Drucksensor Pressure sensor Pressotat analog Heizstab Heating element Résistance Ventil Valve
m 1 m 3 m22 p r1 s1 s2 s15	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation Drucksensor Pressure sensor Pressotat analog Heizstab Heating element Résistance Ventil Valve Valve
m 1 m 3 m22 p	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation Drucksensor Pressure sensor Pressure sensor Pressotat analog Heizstab Heating element Résistance Ventil Valve Valve Valve
m 1 m 3 m22 p r1 s1 s2 s15	soutirage / champ intégral (950 1/min / 650 1/min) Störschutzfilter Suppressor Filtre anti-parasite Antriebsmotor (allgemein) Main motor Moteur d'entraînement Entleerungspumpe Drain pump Pompe de vidange Zirkulationspumpe Recirculation pump Pump circulation Drucksensor Pressure sensor Pressotat analog Heizstab Heating element Résistance Ventil Valve Valve

			Cotton 60 R	ECIRC	ULATI	ONSYST	EM G	346L \	Withou	it opt	RECIRCULATIONSYSTEM G46L Without options and laundry	laur	dry				
Step n.°	PHASE	Option	Description		Levels	ø	Rec. pump	Drain pump	Elv / Det comp.	Σ	Movement	ч	Refilling		C C	Time	Time to end
				wc							code	-			·		
-	WASH	WITHOUT		40/15	40/15	40/15 40/15	OFF	NO		μ	Motor Stopped	RR	Dis	Dis	OFF		00:00:20
2			WATER LOAD	42/15				OFF	ELV2	►	•		Ē			Tout 15'	00:01:40
С			MOVEMENT	►			►		•	NO	PWL3_MOV						00:01:00
S			WATER LOAD	95/60		•	2 LEV		ELV3	►	DLD_MOV					Tout 15'	00:01:40
9			MOVEMENT	85/60		85/60	►			LEV	COLD_MOV			_	_	4'	00:04:00
7			MOVEMENT	►		►	OFF				E_MOV			▶	•	ē	00:03:00
8			HEAT+MOV	40/15		40/15				•	♦			En	40	Tout 40'	00:09:10
6			HEAT+MOV				►			ΓEV	N_MOV			•	59	Tout 40'	00:14:00
10			MOVEMENT				NO			NO	SE_MOV		Dis	Dis	OFF	6	00:00:00
1			MOVEMENT								•					8'	00:08:00
12			MOVEMENT								N_MOV					4	00:04:00
13			MOVEMENT				►			►	SE_MOV					18'	00:18:00
14			MOVEMENT				OFF	►		OFF	Motor Stopped					22"	00:00:20
15			WATER DRAIN					Lev		NO	D_MOV					Tout 10'	00:00:20
16			SPINNING					NO		►	IMP6					Tout 20'	00:60:00
17	RINSE		CALIBRATION							OFF	Motor Stopped						00:00:00
18			MOVEMENT	►			►	OFF		NO	CR3 MOV					5	00:00:10
19			WATER LOAD	95/55			LEV					►	Ш.			Tout 15'	00:01:40
20			START REFILL	0/0			NO				•	7				-0	00:01:30
21			MOVEMENT				►	►			E_MOV	►				5	00:05:00
23			WATER DRAIN				OFF	Lev			D_MOV	NR	Dis			Tout 10'	00:00:20
24			SPINNING	►				NO			IMP6_RINSE					Tout 20'	00:05:00
25	RINSE		CALIBRATION	40/15				►		OFF	Motor Stopped					Tout 10'	00:00:00
26			MOVEMENT	•			•	OFF		NO	CR3_MOV		•			5"	00:00:10
27			WATER LOAD	95/55			LEV						En			Tout 15'	00:01:40
28			START REFILL	0/0			No				•	5				0"	00:01:30
29			MOVEMENT				•				E_MOV	•				5'	00:05:00
30			WATER DRAIN				OFF	Lev			D_MOV	ЯN	Dis			Tout 10'	00:00:20
31			SPINNING	•				NO		►	IMP6_RINSE		_		_	Tout 20'	00:05:00
32	SOFTENING		CALIBRATION	40/15						JJO	Motor Stopped					Tout 10'	00:00:00
34	RINSE		MOVEMENT	►			►	OFF		NO	CR3_MOV		•			5	00:00:10
35			WATER LOAD	125/85	•		LEV		ELV2 ELV3		N_MOV		п			Tout 15	00:01:40
36			MOVEMENT		125/85		▶				•		•			7	00.70.00
37			MOVEMENT				OFF	►		OFF	Motor Stonned		- iC				00-00-00
38	SPINNING		CAI IBRATION	40/15	40/15			ZC			Motor Stonned			╞		īc	00:00:00
e e			WATER DRAIN					PA		NC	D MOV					-	00-00-00
8 4			SPINNING					N C		-	MPCF 01 AC		t			-	00.02.00
41		≯	MOVEMENT	▶	►	► ►	►	OFF	▶	►	N MOV	►	▶	┢		-	00:02:00
	8	(															
	to to to	ы о	1/min	Niveaus	SUI			-	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1								
	7 0	<del>1</del> (	00	AF_LEV	Ň	40/15	mm	1	Legena Niveaus	Ilveau	<i>w</i>					Nac	Nachtakten

#### 599 50 07-53/0

Normal refill Virtual refill Analog ic sensor Anti boil protection

Rry₿

Describtion Water control level Recirculation control level Drain pump level Motor Niveau

MC DPC AC

mm 42/15 40/15 95/60 85/60 95/55 125/85 Firstload\_LEV Refill\_LEV Rinse\_LEV R\_IL\_EV Softn\_LEV AF\_LEV

Mechanic D\_MOV N\_MOV E\_MOV PWL3\_MOV PWL4\_MOV PWL1\_MOV E1\_MOV

Bub         FHASE         Option         Teaciption			_	Handwash 30 F	RECIRC	ULAT	RCULATIONSYSTEM	TEM	G46L		o thou	Without options and laundry	nd lau	ndry			
H     Mrthort     Curl Barlow     More     Dec     Ope     Cond     Norm     Norm <th>Step n.°</th> <th>PHASE</th> <th>Option</th> <th></th> <th></th> <th>Levels</th> <th></th> <th>Rec. pump</th> <th></th> <th>Elv / Det comp.</th> <th>Mov</th> <th>vement</th> <th>Refil</th> <th>ling</th> <th>Temp. °C</th> <th>Time</th> <th>Time to end</th>	Step n.°	PHASE	Option			Levels		Rec. pump		Elv / Det comp.	Mov	vement	Refil	ling	Temp. °C	Time	Time to end
NH     MTH-OUT     CALIBATION     4015 </th <th></th> <th></th> <th></th> <th></th> <th>wc</th> <th></th>					wc												
MOTERIER     MOTER	- v	WASH			40/15 42/15				NON DEF	EI V9		lotor Stopped			OFF	Tout 10' Tout 15'	00:00:00
Nurrentiant     Marten Lev     Marten Stapped     Image     Image   <	1 თ			MOVEMENT								PWL3 MOV		_			00:01:00
NOVEMENT     Image: Market Molecular in the market Market DRAIN     Image: Market Molecular in the market Molecular in the market Market Molecular in the market	4			WATER LOAD	140/90			LEV		ELV3	-	lotor Stopped				Tout 15'	00:01:10
Hert-Houv     Hert-	5			MOVEMENT				•				PWL1_MOV			►	4	00:04:00
MOVEMENT     Image: Second secon	9			HEAT+MOV				OFF						п.	30	Tout 40'	00:06:00
HEAT-MOV MATER DAINI SE     HEAT-MOV MATER DAINI MATER DAINI     HEAT-MOV MATER DAINI     HEAT-MOV	7			MOVEMENT				LEV							►	Ņ	00:02:00
Novement     Movement     OFF     Ver     OFF     Ver     OFF     Ver     OFF     Ver     OFF     Ver     Ver    <	80			HEAT+MOV				•				•			30	14'	00:14:00
Image: SE     MortEnDrain     Image: Section     MortEnDrain     Image: Section	თ			MOVEMENT				OFF				lotor Stopped	Ō		OFF	22"	00:00:20
TIME WATER DRAIN     TOW WATER DRAIN     TOW TOW TOW     TOW TOW	10			WATER DRAIN					Lev							Tout 10'	00:00:20
SE     CullBATION     47/5     C <thc< th="">     C     C     C     C</thc<>	11			TIME WATER DRAIN					NO								00:01:30
MOVEMENT     MOVEM	12	RINSE		CALIBRATION	40/15											Tout 10'	00:00:00
Number     Must Fiel Lough     15865     1     LEV     0     Num_3_MOV     En     1     Tourt 10       SE     Movement       SE     Movement       Se     Movement       Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement       Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement       Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement       Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement     Movement       Movement <t< th=""><th>13</th><th></th><th></th><th>MOVEMENT</th><th></th><th></th><th></th><th>►</th><th>OFF</th><th></th><th></th><th></th><th></th><th></th><th></th><th>5"</th><th>00:00:10</th></t<>	13			MOVEMENT				►	OFF							5"	00:00:10
NOVEMENT       MOVEMENT       MOVEMENT <th< td=""><td>14</td><td></td><td></td><td>WATER LOAD</td><td>135/85</td><td></td><td></td><td>LEV</td><td></td><td></td><td>•</td><td>•</td><td>ш́.</td><td></td><td></td><td>Tout 15'</td><td>00:01:10</td></th<>	14			WATER LOAD	135/85			LEV			•	•	ш́.			Tout 15'	00:01:10
NumberNume	15			MOVEMENT				►	•			PWL3_MOV	•			3	00:03:00
NIMCTIME WATER DRAIN $\checkmark$ Image $\sim$ <	16			WATER DRAIN				OFF	Lev			lotor Stopped	Ō	s		Tout 10'	00:00:20
Ste     CallBATION     40/15     Imovement     Advision     Imovement     Advision     Advision<	17			TIME WATER DRAIN					NO								00:01:30
MOVEMENT       MOVEMENT <th< th=""><th>18</th><th>RINSE</th><th></th><th>CALIBRATION</th><th>40/15</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th>Tout 10'</th><th>00:00:00</th></th<>	18	RINSE		CALIBRATION	40/15											Tout 10'	00:00:00
WATER LOAD       135/86       I       LEV       I       Tout 15: ON       MovEment       I       Tout 15: ON       Tout 15:         1       2 <th>19</th> <th></th> <th></th> <th>MOVEMENT</th> <th>•</th> <th></th> <th></th> <th></th> <th>OFF</th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th>5.</th> <th>00:00:10</th>	19			MOVEMENT	•				OFF							5.	00:00:10
MOVEMENT       MOVEMENT <th< td=""><td>20</td><td></td><td></td><td>WATER LOAD</td><td>135/85</td><td></td><td></td><td>ΓEΛ</td><td></td><td></td><td></td><td>•</td><td>۳. ۳.</td><td></td><td></td><td>Tout 15'</td><td>00:01:10</td></th<>	20			WATER LOAD	135/85			ΓEΛ				•	۳. ۳.			Tout 15'	00:01:10
Matter Drain       Matter Drain <th< td=""><td>21</td><td></td><td></td><td>MOVEMENT</td><td></td><td></td><td></td><td>►</td><td>►</td><td></td><td></td><td>PWL1_MOV</td><td>•</td><td></td><td></td><td>3</td><td>00:03:00</td></th<>	21			MOVEMENT				►	►			PWL1_MOV	•			3	00:03:00
Image: Non-Sector Single bit is a sector of the sector	22			WATER DRAIN				OFF	Lev			lotor Stopped	Ö	s		Tout 10'	00:00:20
INING     CALIBRATION     40/15     Imount     40/15     1mount     40/15     1mount				TIME WATER DRAIN					NO							<del>-</del>	00:01:30
MOVEMENT     MOVEM		SOFTENING		CALIBRATION	40/15											Tout 10'	00:00:00
WATER LOAD135/85LEVLEVELV3OPML1_MOVEnIMOVEMENTMOVEMENTMOVEMENTOFOFOPML1_MOVFFFMOVEMENTMOVEMENTOFOFOPML1_MOVPFFFMOVEMENTMOVEMENT40/15OPOPML1_MOVFFFFMOVEMENTADVEMENTADVEMENTADVEMENTADVEMENTADVEMENTPFFFMOVEMENTADVEMENTADVEMENTADVEMENTADVEMENTADVEMENTADVEFFFFMOVEMENTADVEMENTADVEMENTADVEMENTADVEADVEDDFADVECADTADADVEADVEADVEADVEADVEADVEADVEADVEADVEADVE12455AF_LEVADV15MMPAADVEADVEADVEADVEADVEADVEADVE12455AF_LEVADV90MMPAADVENTENADVEADVE	25			MOVEMENT	►			►	OFF				•			5"	00:00:10
MOVEMENTMOVEMEN	26			WATER LOAD	135/85			LEV		ELV2 FLV3	-	-	ш́			Tout 15'	00:01:10
MOVEMENT       OFF       OFF       OFF       Motor Stopped       Dis       Dis       22"         VING       CALIBRATION       40/15       Dis	27			MOVEMENT							+	PWL1_MOV				Ω	00:05:00
VING     CALIBRATION     40/15     ON     ON     Tout 10       WATER DRAIN     WATER DRAIN     40/15     Mater     Tout 10       Off     On     MATER DRAIN     Tout 20'       12     4     55     AF_LEV     40/15     Mater       12     1     35     Softh_LEV     40/15     Mm       12     1     35     Softh_LEV     40/15     Mm       12     1     35     Softh_LEV     40/15     Mm       53     1     35     Softh_LEV     42/15     Mm       53     1     35     HIGH_LEV     140/90     Mc       4     10     75     HIGH_LEV     135/85     Mc     Mc	28			MOVEMENT				OFF				lotor Stopped	Di	s		22"	00:00:20
WATER DRAIN     WATER DRAIN     WATER DRAIN     Matter Drain     Tout 10'       Off     On     Imm     ON     Imp4     Tout 20'       12     4     55     AF_LEV     40/15     Mather control level     Machtakten       12     1     35     Softh_LEV     42/15     Mm     Mc     Water control level     Mr     Normal refil       53     1     35     WOL_LEV     140/90     Mn     PPC     Recirculation control level     Mr     Mr     Mr       53     10     75     HIGH_LEV     135/85     Mc     Mctor Niveau     ML     Analog ic set	29	SPINNING		CALIBRATION	40/15				NO							Tout 10'	00:00:00
Off     On     MP4     V     Tout 20'       0ff     On     1/min     Imp4     V     Tout 20'       12     4     55     Niveaus     Nachtakten       8     6     55     AF_LEV     40/15     Mm       12     1     35     Softn_LEV     42/15     Mm       57     1     35     WOL_LEV     140/90     Mm       53     1     35     WOL_LEV     140/90     Mr       4     10     75     HIGH_LEV     135/85     Motor Niveau	30			WATER DRAIN					Lev			•				Tout 10'	00:00:20
Off         On         1/min           12         4         55         Niveaus         Nachtal           12         4         55         AF_LEV         40/15         Machtal           12         1         35         Softn_LEV         40/15         Mater control level         Nachtal           12         1         35         Softn_LEV         42/15         Mm         VC         Water control level         NR           53         1         35         WOL_LEV         140/90         MP         PPC         Recirculation control level         VT           53         10         75         HIGH_LEV         135/85         MD         MC         Motor Niveau         ML	31		•	SPINNING					NO		NO	IMP4	► ►			Tout 20'	00:14:20
12       4       55       Niveaus       Nachtal         8       6       55       AF_LEV       40/15       Mm         4       8       55       AF_LEV       40/15       Mm         12       1       35       Softn_LEV       42/15       mm       VC       Water control level       VT         57       1       35       WOL_LEV       140/90       mm       PPC       Recirculation control level       VT         53       1       35       HIGH_LEV       135/85       MC       Motor Niveau       ML	Mechá	anic	Off														
4         8         55         AF_LEV         40/15         mm         Typ         Description           12         1         35         Softn_LEV         42/15         mm         WC         Water control level         VT           57         1         35         WOL_LEV         42/15         mm         WC         Water control level         VT           53         1         35         WOL_LEV         140/90         mm         DPC         Prain pump level         VT           53         1         35         HIGH_LEV         135/85         mm         MC         Motor Niveau		22	a 12		Niveaus				Legen	d Niveau:	6			z	Jachtakt	en	
4         0         33         AT_LEV         40.13         IIII         1yp         Description           12         1         35         Softn_LEV         42/15         mm         VC         Water control level         VT           57         1         35         WOL_LEV         42/15         mm         VC         Water control level         VT           53         1         35         WOL_LEV         140/90         mm         DPC         Recirculation control level         VL           53         1         35         HIGH_LEV         135/85         mm         MC         Motor Niveau		2 >	0 -		VE I EV			ě	Ť	Docoribti	5						
57         1         35         WOL_LEV         140/90         mm         PPC         Recirculation control level         wL           53         1         35         WOL_LEV         140/90         mm         DPC         Drain pump level         wL           4         10         75         HIGH_LEV         135/85         mm         MC         Motor Niveau         AB		MOV	<sup>4</sup> <sup>4</sup>	35	Softn LEV			Ē	WC N	Water co	un introl leve	-		z >	-	lormal refill ïrtual refill	
4 10 75 HIGH_LEV 135/85 mm MC Motor Niveau	PWL4 PWL1	VOM_	57 53		NOL_LEV			E	DPC DPC	Recirculi Drain pu	ation cont mp level	rol level		5 <		nalog ic se nti hoil nro	ensor tootion
	E1_ M	Ś	4	75				Ę	MC	Motor Ni	veau			٤			Include

12.4 Function plans

#### 599 50 07-53/0